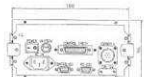


Front View



Side View



Rear View



Panel Cutout

HB-8212 XI

BATCHING CONTROLLER

Store Up to 100 Items Setpoint By Individual Code no.
Multi - Function, Batching Control For Dynamic Weighing
Systems And Process Weighing Control Applications.



Control I/O pin assignment (Connector 1)

Pin no.	Function	Pin no.	Function
1	C COMMON	14	C COMMON
2	DI CODE01 Bit.0	15	DO NEAR ZERO
3	DI CODE02 Bit.1	16	DO SP1 (H/H)
4	DI CODE04 Bit.2	17	DO SP2 (Lo/Lo)
5	DI CODE08 Bit.3	18	DO SP3
6	DI CODE10 Bit.0	19	DO WEIGHING COMPLETE
7	DI CODE20 Bit.1	20	DO ERROR
8	DI CODE40 Bit.2	21	DO UPPER LIMIT
9	DI CODE80 Bit.3	22	DO LOWER LIMIT
10	DI RUN / START	23	C COMMON
11	DI E. STOP	24	DI FEED / DISCHARGE
12	DI TARE	25	C COMMON
13	C COMMON		

Control I/O pin assignment (Connector 2)

Pin no.	Function	Pin no.	Function
1	DI ZERO	6	DO OK (GO)
2	DI TARE	7	DO OVER (HI)
3	DI GR / NT	8	DO UNDER(LO)
4	DI TARE RESET	9	C COMMON
5	C COMMON		

